

Description

- Standard cylinder to ISO 6020/1
- Strokes up to 2000 mm
- Piston diameter: 25 – 320 mm
- With/without end position cushioning (with same installation dimensions)
- Two area ratios $\phi = 1.4$ and $\phi = 2.0$
- Construction of all mounting types by screwing-on of components
- End position cushioning is precisely adjustable
- Generously dimensioned start-up check valves allow a high speed extension with full pressure loading of the effective piston area
- The mounting type, the threaded cylindrical design and generously dimensioned guide lengths at the piston rod allow the application of the cylinders under most difficult conditions
- Different seals may be mounted on the piston and on the piston rod

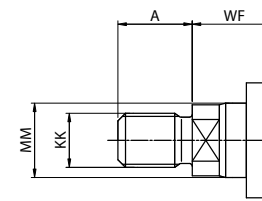
Technical data

- Operating pressure: 160 bar (16 MPa)
- Test pressure: 240 bar (24 MPa)
- Hydraulic fluid temperature range: - 20 ... + 80 °C
- Viscosity range: (20 ... 80) $10^{-6} \text{ m}^2/\text{s}$
- Piston speed: $\leq 0.5 \text{ m/s}$ (higher speeds on request)

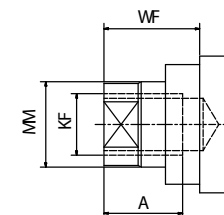
Hydraulic fluids:

- Mineral oils, HFC, HFD liquids in combination with seals made of PTFE and fluoric elastomers
- HFA and HFB liquids on request

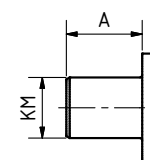
Piston rod end



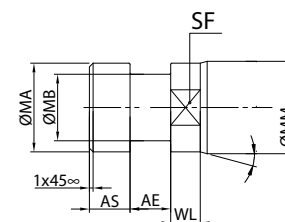
External thread, ref. no. 0
External thread, ref. no. 4



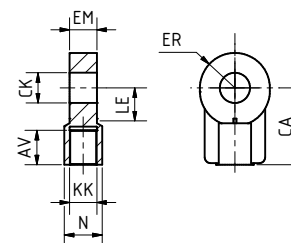
Inside thread, ref. no. 1



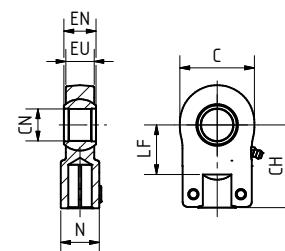
Cylindrical, ref. no. 2



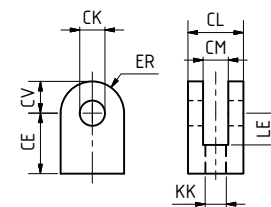
Clutch element, ref. no. 3



Plain rod eye, ref. no. 5



Swivel head, ref. no. 8

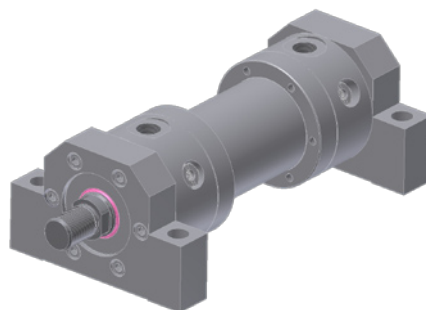


Clevis, ref. no. 9

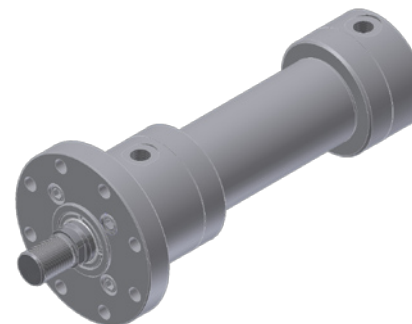
Special design on request!



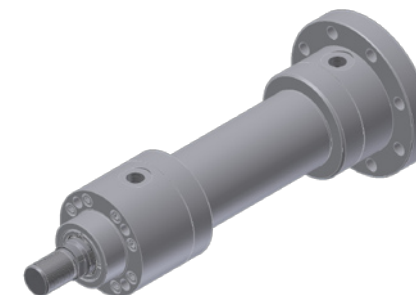
Mounting type: 00
Description: Basic form
ISO-des.: --



Mounting type: 02
Description: Foot mounting
ISO-des.: MS 2



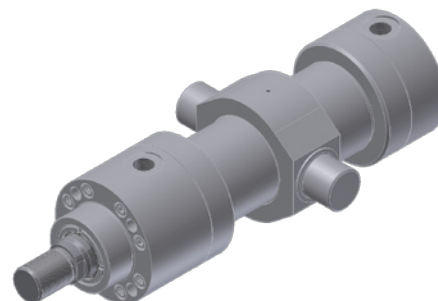
Mounting type: 03
Description: Flange head end
ISO-des.: MF 3



Mounting type: 04
Description: Flange cap end
ISO-des.: MF 4



Mounting type: 05
Description: Rod eye
ISO-des.: MP 3



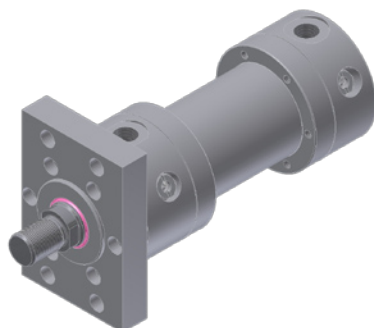
Mounting type: 06
Description: Trunnion
ISO-des.: MT 4



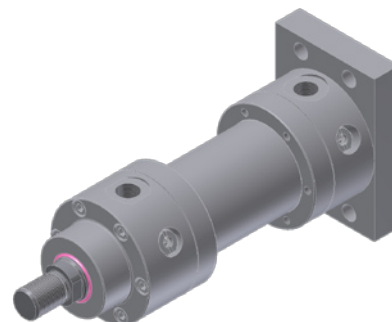
Mounting type: 08
Description: Rod end bearing
ISO-des.: MP 5



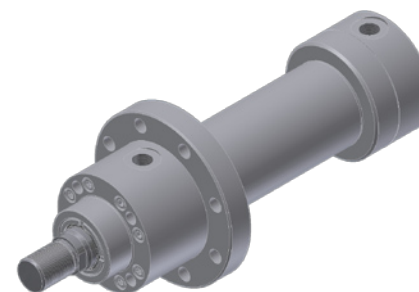
Mounting type: 11
Description: Threaded holes head end
ISO-des.: MX 5



Mounting type: 13
Description: Rectangular flange head end
ISO-des.: MF 1

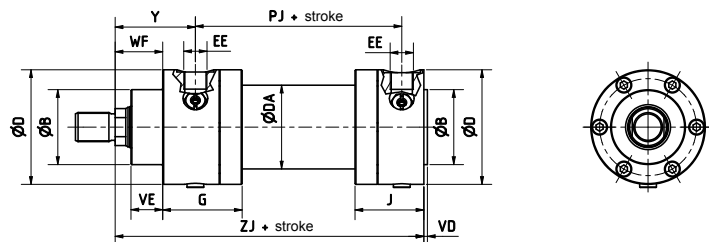


Mounting type: 14
Description: Rectangular flange cap end
ISO-des.: MF 2

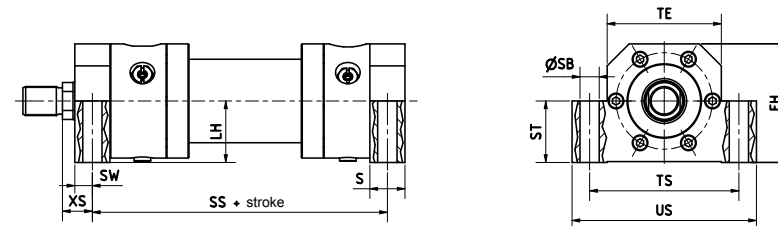


Mounting type: 33
Description: Flange on cylinder
ISO-des.: --

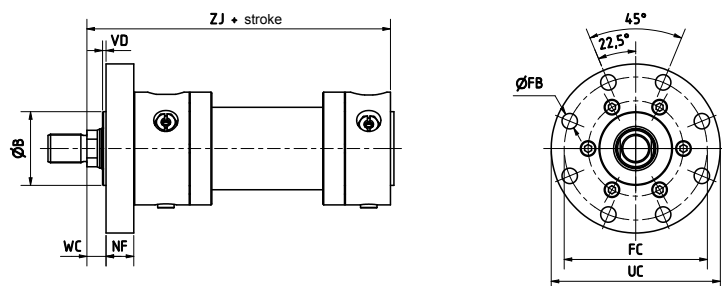
Mounting types



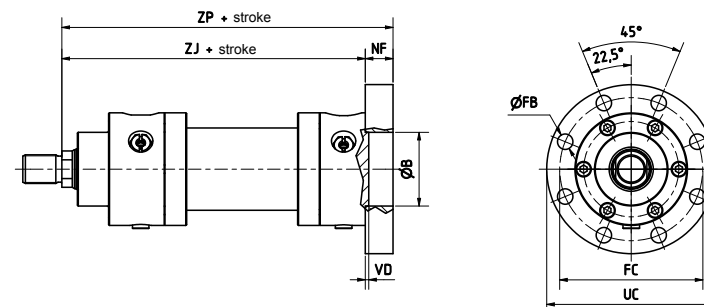
Mounting type 00: Basic form; ISO-des.: --



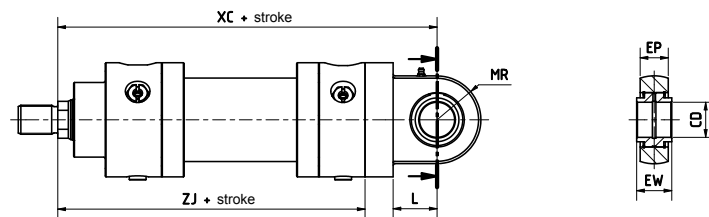
Mounting type 02: Foot mounting; ISO-des.: MS 2



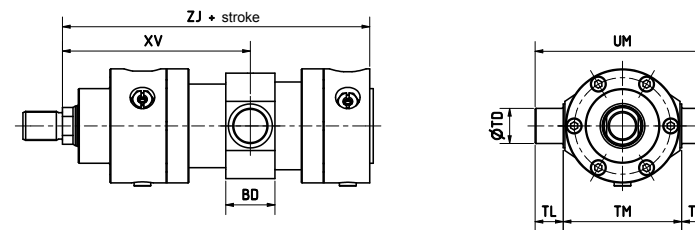
Mounting type 03: Flange head end; ISO-des.: MF 3



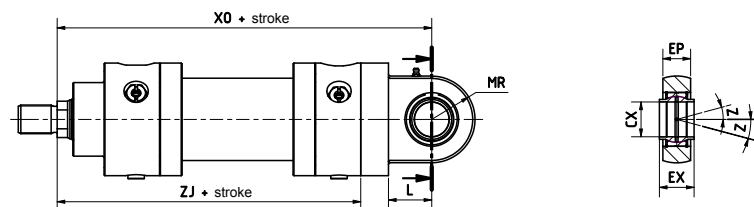
Mounting type 04: Flange cap end; ISO-des.: MF 4



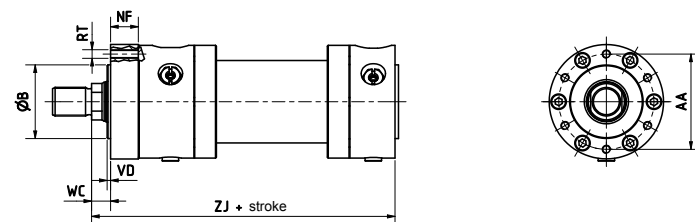
Mounting type 05: Rod eye; ISO-des.: MP 3



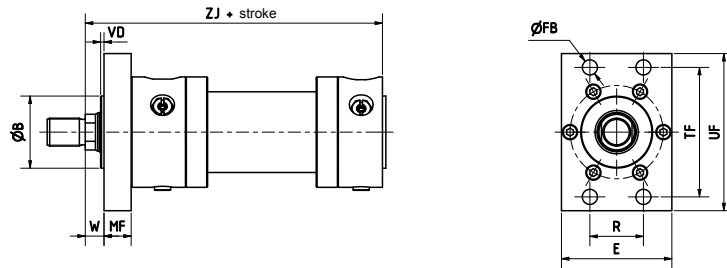
Mounting type 06: Trunnion; ISO-des.: MT 4



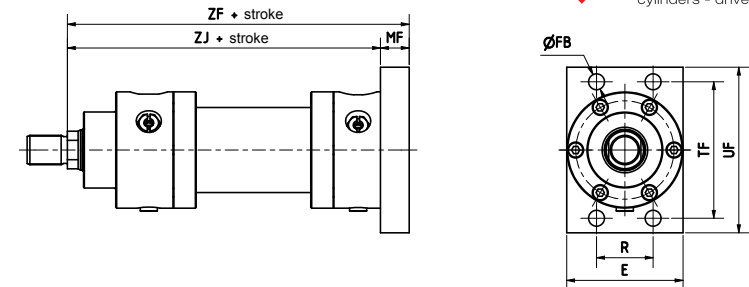
Mounting type 08: Rod end bearing; ISO-des.: MP 5



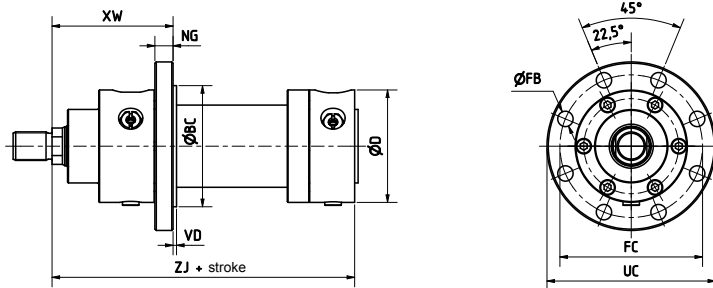
Mounting type 11: Threaded holes head end; ISO-des: MX 5



Mounting type 13: Rectangular flange head end; ISO-des: MF 1



Mounting type 14: Rectangular flange cap end; ISO-des: MF 2



Mounting type 33: Flange on cylinder; ISO-des: --

Piston rod dimensions

| Piston Ø | Rod end | Tol. | 25 | | 32 | | 40 | | 50 | | 63 | | 80 | | 100 | | 125 | | 140 | | 160 | | 180 | | 200 | | 250 | | 320 | | |
|-----------------|---------|------|----------|---------|---------|---------|---------|---------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| Piston rod Ø MM | | | 14 | 18 | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 80 | 100 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 220 | |
| A | 0, 1 | | 16 | 18 | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 80 | 100 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 220 | |
| A | 4 | | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 220 | 220 | 220 | 220 | 220 | 220 |
| C | 8 | | 32 | 40 | 40 | 47 | 47 | 58 | 58 | 71 | 71 | 90 | 90 | 109 | 109 | 136 | 136 | 155 | 140 | 170 | 155 | 185 | 170 | 211 | 211 | 265 | 265 | 326 | 326 | 326 | 326 |
| CH | 8 | js13 | 38 | 44 | 44 | 52 | 52 | 65 | 65 | 80 | 80 | 97 | 97 | 120 | 120 | 140 | 140 | 160 | 140 | 180 | 160 | 195 | 180 | 210 | 210 | 260 | 260 | 310 | 310 | 310 | 310 |
| CK | 5, 9 | H7 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| CN | 8 | H7 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| EN | 8 | h12 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| EU | 8 | | 10,5 | 13 | 13 | 17 | 17 | 22 | 22 | 27 | 27 | 32 | 32 | 40 | 40 | 52 | 52 | 57 | 50 | 66 | 57 | 72 | 66 | 84 | 84 | 102 | 102 | 130 | 130 | 130 | 130 |
| KF | 1 | | M12x1,25 | M14x1,5 | M14x1,5 | M16x1,5 | M16x1,5 | M20x1,5 | M20x1,5 | M27x2 | M27x2 | M33x2 | M33x2 | M42x2 | M42x2 | M48x2 | M48x2 | M56x2 | M56x2 | M64x3 | M64x3 | M72x3 | M72x3 | M80x3 | M80x3 | M100x3 | M100x3 | M125x4 | M125x4 | M125x4 | M125x4 |
| KK | 0 | | M12x1,25 | M14x1,5 | M14x1,5 | M16x1,5 | M16x1,5 | M20x1,5 | M20x1,5 | M27x2 | M27x2 | M33x2 | M33x2 | M42x2 | M42x2 | M48x2 | M48x2 | M56x2 | M56x2 | M64x3 | M64x3 | M72x3 | M72x3 | M80x3 | M80x3 | M100x3 | M100x3 | M125x4 | M125x4 | M125x4 | M125x4 |
| KK | 4 | | M14x1,5 | M16x1,5 | M16x1,5 | M20x1,5 | M20x1,5 | M27x2 | M27x2 | M33x2 | M33x2 | M42x2 | M42x2 | M48x2 | M48x2 | M64x3 | M64x3 | M72x3 | M72x3 | M80x3 | M80x3 | M80x3 | M80x3 | M100x3 | M100x3 | M125x4 | M125x4 | M160x4 | M160x4 | M160x4 | M160x4 |
| LF | 8 | min | 14 | 18 | 18 | 22 | 22 | 27 | 27 | 32 | 32 | 41 | 41 | 50 | 50 | 62 | 62 | 70 | 62 | 78 | 70 | 85 | 78 | 98 | 98 | 120 | 120 | 150 | 150 | 150 | 150 |
| N | 8 | max | 16,5 | 21 | 21 | 25 | 25 | 30 | 30 | 38 | 38 | 47 | 47 | 58 | 58 | 70 | 70 | 80 | 70 | 90 | 80 | 100 | 90 | 110 | 110 | 135 | 135 | 165 | 165 | 165 | 165 |
| SF | 0 | | 12 | 15 | 15 | 17 | 17 | 22 | 22 | 30 | 30 | 36 | 36 | 46 | 46 | 60 | 60 | 75 | 60 | 85 | 75 | 90 | 85 | 110 | 110 | 120 | 120 | 160 | 160 | 200 | 200 |

Rod end = piston rod ends which correspond to dimensions

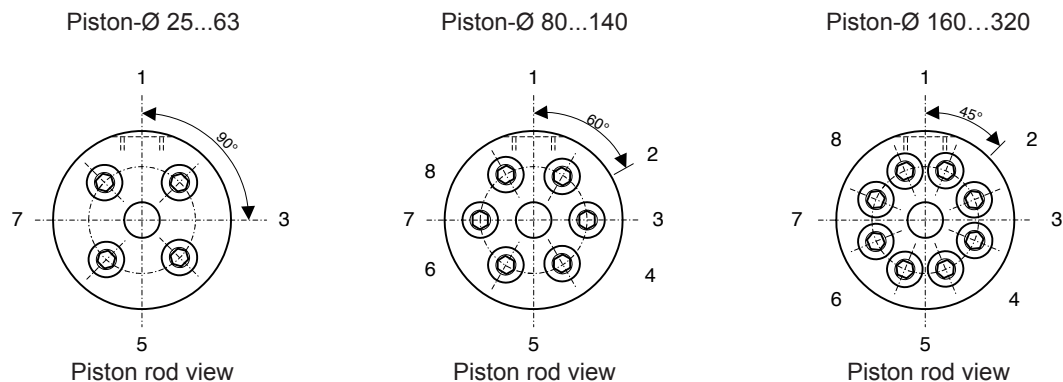
Cylinder dimensions

| Piston Ø | Mt. | Tol. | 25 | | 32 | | 40 | | 50 | | 63 | | 80 | | 100 | | 125 | | 140 | | 160 | | 180 | | 200 | | 250 | | 320 | | |
|--|----------|-------|--------|------|--------|------|--------|------|--------|------|--------|-------|--------|-------|-------|------|-------|------|----------|------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|-----|
| Piston rod Ø MM | | | 14 | 18 | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 80 | 100 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 220 | |
| Annulus area A ₁ (cm ²) | | | 4,91 | | 8,04 | | 12,57 | | 19,64 | | 31,17 | | 50,27 | | 78,54 | | 122,7 | | 153,9 | | 201,1 | | 254,5 | | 314,2 | | 490,9 | | 804,2 | | |
| Annulus area A ₂ (cm ²) | | | 3,37 | 2,37 | 5,5 | 4,24 | 8,77 | 6,41 | 13,5 | 9,46 | 21 | 15,27 | 34,4 | 25,64 | 54 | 40,1 | 84,2 | 59,1 | 103,6 | 75,4 | 137 | 106,1 | 176 | 131,8 | 219 | 160,3 | 336,9 | 236,4 | 549,8 | 424,1 | |
| AA | 11 | ±0,2 | 44 | 53 | 53 | 63 | 63 | 78 | 78 | 93 | 93 | 110 | 110 | 132 | 132 | 160 | 160 | 176 | 160 | 204 | 204 | 226 | 226 | 252 | 252 | 320 | 320 | 320 | 320 | 320 | |
| Ø B | 00 | H8/f8 | 32 | 40 | 40 | 50 | 50 | 60 | 60 | 70 | 70 | 85 | 85 | 106 | 106 | 132 | 132 | 145 | 132 | 160 | 160 | 185 | 185 | 200 | 200 | 250 | 250 | 320 | 320 | 320 | |
| BD | 06 | | 20 | 25 | 25 | 32 | 32 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 90 | 100 | 90 | 110 | 110 | 120 | 120 | 140 | 140 | 140 | 140 | 180 | 180 | 180 | 180 |
| ØBC | 33 | f8 | 60 | 70 | 70 | 80 | 80 | 100 | 100 | 125 | 125 | 140 | 140 | 170 | 170 | 200 | 200 | 220 | 200 | 250 | 250 | 280 | 280 | 300 | 300 | 300 | 300 | 300 | 300 | 300 | 300 |
| CD | 05 | H9 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| CX | 08 | H7 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| ØD | 00 | ±1,5 | 56 | 67 | 67 | 77 | 77 | 95 | 95 | 114 | 114 | 130 | 130 | 157 | 157 | 190 | 190 | 205 | 190 | 235 | 235 | 262 | 262 | 290 | 290 | 365 | 365 | 450 | 450 | 450 | 450 |
| ØDA | 00 | | 35 | 45 | 45 | 55 | 55 | 65 | 65 | 78 | 78 | 100 | 100 | 125 | 125 | 150 | 150 | 165 | 150 | 195 | 195 | 215 | 215 | 240 | 240 | 300 | 300 | 381 | 381 | 381 | 381 |
| E | 13,14 | -1 | 60 | 70 | 70 | 80 | 80 | 100 | 100 | 120 | 120 | 130 | 130 | 160 | 160 | 190 | 190 | 205 | 190 | 235 | 235 | 265 | 265 | 290 | 290 | 365 | 365 | 450 | 450 | 450 | 450 |
| EE (Whitworth pipe thread) | 00 | | G 1/4" | | G 3/8" | | G 1/2" | | G 1/2" | | G 3/4" | | G 3/4" | | G 1" | | G 1" | | G 1 1/4" | | G 1 1/4" | | G 1 1/4" | | G 1 1/4" | | G 1 1/2" | | G 1 1/2" | | |
| EH | 02 | max. | 60 | 72 | 72 | 82 | 82 | 100 | 100 | 120 | 120 | 135 | 135 | 161 | 161 | 196 | 196 | 216 | 196 | 238 | 238 | 266 | 266 | 288 | 288 | 340 | 340 | 420 | 420 | 420 | 420 |
| EP | 05,08 | | 10,5 | 13 | 13 | 17 | 17 | 22 | 22 | 27 | 27 | 32 | 32 | 40 | 40 | 52 | 52 | 57 | 50 | 66 | 57 | 72 | 66 | 84 | 84 | 102 | 102 | 130 | 130 | 130 | 130 |
| EW | 05 | h12 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| EX | 08 | h12 | 12 | 16 | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 70 | 63 | 80 | 70 | 90 | 80 | 100 | 100 | 125 | 125 | 160 | 160 | 160 | 160 |
| ØFB | 03,04,33 | H13 | 6,6 | 9 | 9 | 9 | 9 | 11 | 11 | 14 | 14 | 18 | 18 | 22 | 22 | 22 | 22 | 22 | 22 | 22 | 22 | 26 | 26 | 26 | 26 | 33 | 33 | 39 | 39 | 39 | 39 |
| FC | 03,04,33 | js13 | 75 | 92 | 92 | 106 | 106 | 126 | 126 | 145 | 145 | 165 | 165 | 200 | 200 | 235 | 235 | 260 | 235 | 280 | 280 | 320 | 320 | 340 | 340 | 420 | 420 | 520 | 520 | 520 | 520 |
| G | 00 | +2 | 79 | 85 | 85 | 93 | 93 | 104 | 104 | 109 | 109 | 133 | 133 | 145 | 145 | 170 | 170 | 185 | 170 | 210 | 210 | 230 | 230 | 260 | 260 | 320 | 320 | 400 | 400 | 400 | 400 |
| J | 00 | | 41 | 45 | 45 | 57 | 57 | 63 | 63 | 76 | 76 | 88 | 88 | 105 | 105 | 125 | 125 | 140 | 125 | 150 | 150 | 170 | 170 | 190 | 190 | 230 | 230 | 280 | 280 | 280 | 280 |
| L | 05,08 | | 16 | 20 | 20 | 25 | 25 | 32 | 32 | 40 | 40 | 50 | 50 | 63 | 63 | 77 | 77 | 85 | 77 | 90 | 90 | 105 | 105 | 120 | 120 | 150 | 150 | 180 | 180 | 207 | 207 |
| LH | 02 | h10 | 32 | 38 | 38 | 43 | 43 | 52 | 52 | 62 | 62 | 70 | 70 | 82 | 82 | 100 | 100 | 112 | 100 | 119 | 119 | 134 | 134 | 145 | 145 | 180 | 180 | 220 | 220 | 220 | 220 |

Mt. = mounting types which correspond to dimensions

| Piston Ø | Mt. | ToI. | 25 | | 32 | | 40 | | 50 | | 63 | | 80 | | 100 | | 125 | | 140 | | 160 | | 180 | | 200 | | 250 | | 320 | |
|--|----------|-------|------|-----|------|-----|-------|-----|-------|-----|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | | | 14 | 18 | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 80 | 100 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 180 |
| Piston rod Ø MM | | | 14 | 18 | 18 | 22 | 22 | 28 | 28 | 36 | 36 | 45 | 45 | 56 | 56 | 70 | 70 | 90 | 80 | 100 | 90 | 110 | 100 | 125 | 110 | 140 | 140 | 180 | 180 | 220 |
| Annulus area A ₁ (cm ²) | | | 4.91 | | 8.04 | | 12.57 | | 19.64 | | 31.17 | | 50.27 | | 78.54 | | 122.7 | | 153.9 | | 201.1 | | 254.5 | | 314.2 | | 490.9 | | 804.2 | |
| Annulus area A ₂ (cm ²) | | | 3.4 | 2.4 | 5.5 | 4.2 | 8.8 | 6.4 | 13.5 | 9.5 | 21.0 | 15.3 | 34.4 | 25.6 | 54.0 | 40.1 | 84.2 | 59.1 | 103.6 | 75.4 | 137 | 106.1 | 176 | 131.8 | 219 | 160.3 | 336.9 | 236.4 | 549.8 | 424.1 |
| MF | 13,14 | js13 | 12 | | 16 | | 16 | | 20 | | 25 | | 32 | | 32 | | 32 | | 36 | | 36 | | 40 | | 40 | | 56 | | 63 | |
| MR (R) | 05,08 | | 16 | | 20 | | 23.5 | | 29 | | 35.5 | | 45 | | 54.5 | | 68 | | 77.5 | | 85 | | 92.5 | | 105.5 | | 132.5 | | 163 | |
| NF (h ₂) | 03,04 | js13 | 12 | | 16 | | 16 | | 20 | | 25 | | 32 | | 32 | | 32 | | 36 | | 36 | | 40 | | 40 | | 56 | | 63 | |
| NG | 33 | | 9 | | 9 | | 13 | | 16 | | 21 | | 21 | | 27 | | 31 | | 35 | | 40 | | 40 | | 45 | | | | | |
| PJ+stroke (L ₁ +stroke) | 00 | ±1.25 | 77 | | 89 | | 97 | | 111 | | 117 | | 134 | | 162 | | 174 | | 187 | | 191 | | 198 | | 224 | | 290 | | 358 | |
| R | 13,14 | js13 | 28.7 | | 35.2 | | 40.6 | | 48.2 | | 55.5 | | 63.1 | | 76.5 | | 90.2 | | 99.5 | | 107.2 | | 122.5 | | 130.1 | | 160.7 | | 199 | |
| RT | 11 | | M5x4 | | M6x4 | | M6x4 | | M8x4 | | M10x4 | | M10x6 | | M12x6 | | M16x6 | | M16x6 | | M16x8 | | M20x8 | | M20x8 | | | | | |
| S | 02 | js13 | 20 | | 25 | | 25 | | 32 | | 32 | | 40 | | 50 | | 56 | | 58 | | 60 | | 68 | | 72 | | | | | |
| Ø SB | 02 | H13 | 9 | | 11 | | 11 | | 14 | | 18 | | 22 | | 26 | | 33 | | 33 | | 33 | | 39 | | 39 | | | | | |
| SS + stroke | 02 | ±1.25 | 142 | | 163 | | 183 | | 199 | | 211 | | 236 | | 293 | | 321 | | 352 | | 364 | | 418 | | 447 | | | | | |
| ST | 02 | | 32 | | 38 | | 43 | | 52 | | 62 | | 70 | | 82 | | 100 | | 112 | | 119 | | 134 | | 145 | | | | | |
| SW | 02 | | 10 | | 12.5 | | 12.5 | | 16 | | 16 | | 20 | | 25 | | 28 | | 29 | | 30 | | 34 | | 36 | | | | | |
| Ø TD (d ₂₁) | 06 | f8 | 12 | | 16 | | 20 | | 25 | | 32 | | 40 | | 50 | | 63 | | 70 | | 80 | | 90 | | 100 | | 125 | | 160 | |
| TE | 02 | js13 | 56 | | 67 | | 78 | | 95 | | 116 | | 130 | | 158 | | 192 | | 215 | | 238 | | 260 | | 285 | | | | | |
| TF | 13,14 | js13 | 69.2 | | 85 | | 98 | | 116.4 | | 134 | | 152.5 | | 184.8 | | 217.1 | | 240.2 | | 258.7 | | 295.6 | | 314.1 | | 388 | | 480.4 | |
| TL | 06 | js13 | 10 | | 12 | | 16 | | 20 | | 25 | | 32 | | 40 | | 50 | | 56 | | 63 | | 70 | | 80 | | 100 | | 125 | |
| TM (l ₁₇) | 06 | h12 | 63 | | 75 | | 90 | | 105 | | 120 | | 135 | | 160 | | 195 | | 220 | | 240 | | 275 | | 295 | | 370 | | 470 | |
| TS | 02 | js13 | 75 | | 90 | | 100 | | 120 | | 150 | | 170 | | 205 | | 245 | | 270 | | 295 | | 325 | | 350 | | | | | |
| UC (d ₁₄) | 03,04,33 | -2 | 90 | | 110 | | 125 | | 148 | | 170 | | 195 | | 238 | | 272 | | 296 | | 316 | | 365 | | 385 | | 490 | | 600 | |
| UF (l ₇) | 13,14 | -1 | 85 | | 105 | | 115 | | 140 | | 160 | | 185 | | 225 | | 255 | | 290 | | 310 | | 360 | | 380 | | 490 | | 600 | |
| UM | 06 | | 83 | | 99 | | 122 | | 145 | | 170 | | 199 | | 240 | | 295 | | 332 | | 366 | | 415 | | 455 | | 570 | | 720 | |
| US | 02 | | 92 | | 110 | | 120 | | 145 | | 180 | | 210 | | 250 | | 300 | | 325 | | 350 | | 390 | | 415 | | | | | |
| VD (l ₁₁) | 00 | | 3 | | 3 | | 3 | | 4 | | 4 | | 4 | | 5 | | 5 | | 5 | | 5 | | 5 | | 5 | | 8 | | 8 | |
| VE (l ₃) | 00 | max | 15 | | 19 | | 19 | | 24 | | 29 | | 36 | | 37 | | 37 | | 41 | | 41 | | 45 | | 45 | | 64 | | 71 | |
| W | 13 | ±2 | 16 | | 16 | | 16 | | 18 | | 20 | | 22 | | 25 | | 28 | | 30 | | 30 | | 35 | | 35 | | 40 | | 45 | |
| WC (l ₂₂) | 03 | ±2 | 16 | | 16 | | 16 | | 18 | | 20 | | 22 | | 25 | | 28 | | 30 | | 30 | | 35 | | 35 | | 40 | | 45 | |
| WF | 00 | ±2 | 28 | | 32 | | 32 | | 38 | | 45 | | 54 | | 57 | | 60 | | 66 | | 66 | | 75 | | 75 | | 96 | | 108 | |
| XC+stroke (L ₅ +stroke) | 05 | ±1.25 | 178 | | 206 | | 231 | | 257 | | 289 | | 332 | | 395 | | 428 | | 485 | | 505 | | 580 | | 615 | | 773 | | 930 | |
| XO+stroke (L ₈ +stroke) | 08 | ±1.25 | 178 | | 206 | | 231 | | 257 | | 289 | | 332 | | 395 | | 428 | | 485 | | 505 | | 580 | | 615 | | 773 | | 930 | |
| XS | 02 | ±2 | 18 | | 19.5 | | 19.5 | | 22 | | 29 | | 34 | | 32 | | 32 | | 37 | | 36 | | 41 | | 39 | | | | | |
| XV min (L _{6,min}) | 06 | | 120 | | 132 | | 144 | | 163 | | 179 | | 175 | | 229 | | 256 | | 270 | | 279 | | 339 | | 364 | | 393 | | 486 | |
| XW | 33 | ±3 | 104 | | 114 | | 122 | | 138 | | 150 | | 140 | | 189 | | 203 | | 212 | | 217 | | 272 | | 287 | | | | | |
| Y (l ₄) | 00 | ±2 | 58 | | 64 | | 71 | | 72 | | 82 | | 91 | | 108 | | 121 | | 137 | | 143 | | 187 | | 190 | | 205 | | 250 | |
| Z | 08 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | |
| ZF + stroke | 14 | ±1.5 | 162 | | 186 | | 206 | | 225 | | 249 | | 282 | | 332 | | 357 | | 396 | | 406 | | 465 | | 490 | | 606 | | 723 | |
| ZJ+stroke (L ₀ +stroke) | 00 | ±1.5 | 150 | | 170 | | 190 | | 205 | | 224 | | 250 | | 300 | | 325 | | 360 | | 370 | | 425 | | 450 | | 550 | | 660 | |
| ZP+stroke (L ₄ +stroke) | 04 | ±1.5 | 162 | | 186 | | 206 | | 225 | | 249 | | 282 | | 332 | | 357 | | 396 | | 406 | | 465 | | 490 | | 606 | | 723 | |
| Cushioning path | 00 | | 20 | | 20 | | 25 | | 25 | | 25 | | 28 | | 34 | | 38 | | 42 | | 42 | | 45 | | 47 | | 47 | | 50 | |
| min. stroke Mt.06 ISO MT4 | 06 | | 25 | | 23 | | 31 | | 43 | | 57 | | 35 | | 58 | | 85 | | 80 | | 88 | | 98 | | 128 | | | | | |

Mt. = mounting types which correspond to dimensions



Connections: Standard position of connections is side 1 for all mounting types.
Connections in different positions are available on request.

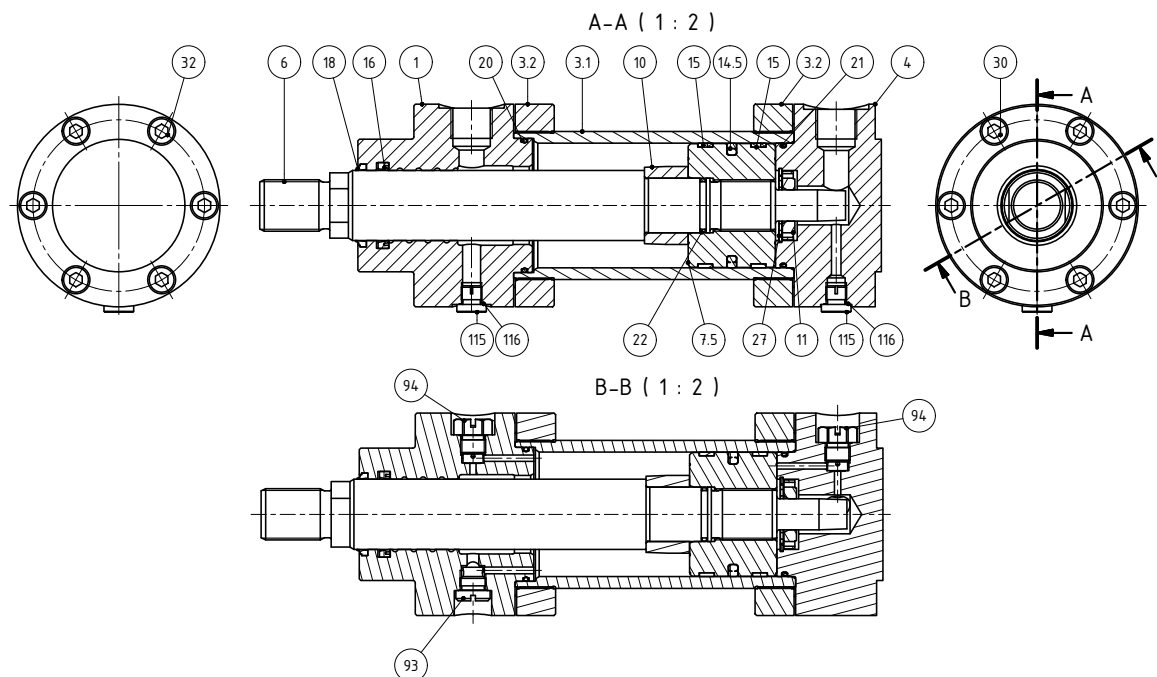
Cushioning: The standard position of the adjustment screw for cushioning depends on the piston diameter:

Piston diameter 25 - 63: side 3
Piston diameter 80 - 140: side 2
Piston diameter 160 - 320: side 3

Different positions are available on request.

Air bleed: Standard position of the adjustment screw for air bleed is side 5 for all mounting types.
Air bleed screws in different positions are available on request.

If the connections are ordered on a position deviating from side 1, then the position of the adjustment screw for cushioning and the position of the air bleed screw change accordingly. If you wish differing positions, please specify when ordering.



| Spare parts | | | | | |
|--|------|-------------------|-------------------------|------|-------------------|
| Piston rod and piston complete with seals consisting of: | | | Seal kit consisting of: | | |
| Pos. | Unit | Description | Pos. | Unit | Description |
| 6 | 1 | Piston rod | 14.5 | * | Piston seal |
| 7.5 | 1 | Piston | 15 | * | Piston guide ring |
| 14.5 | * | Piston seal | 16 | * | Rod seal |
| 15 | * | Piston guide ring | 18 | 1 | Scraper ring |
| 22 | 1 | O-ring | 20 | 1 | O-ring |
| | | | 21 | 1 | O-ring |
| | | | 22 | 1 | O-ring |

| Other components (also available on request) | | | | | | | | |
|--|------|----------------|------|------|----------------|------|------|-------------------|
| Pos. | Unit | Description | Pos. | Unit | Description | Pos. | Unit | Description |
| 1 | 1 | Cylinder head | 11 | * | Damping ring | 93 | * | Check valve |
| 3.1 | 1 | Cylinder tube | 26 | 1 | Grub screw | 94 | * | Damping cartridge |
| 3.2 | 2 | Ring | 27 | * | Locking ring | 115 | 2 | Air bleed screw |
| 4 | 1 | Cylinder cover | 30 | 6 | head cap screw | 116 | 2 | ED seal |
| 10 | * | Damper piston | 32 | 6 | head cap screw | | | |

*Number of units depends on design

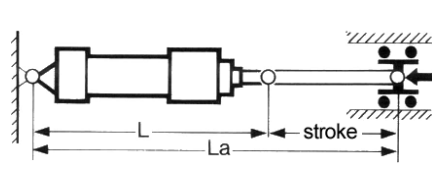
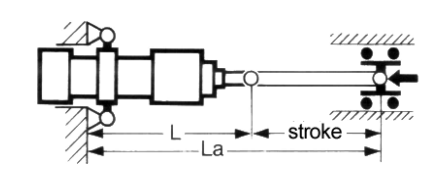
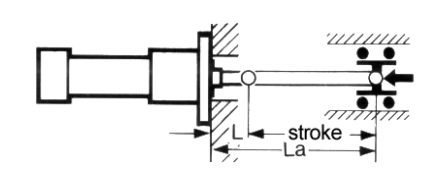
Calculation of buckling strength

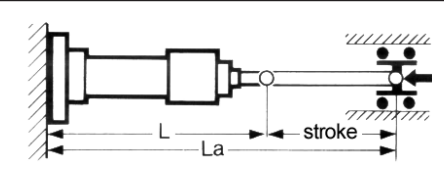
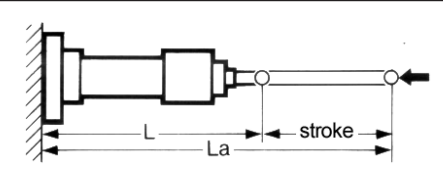
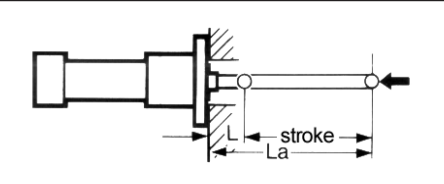
Proceeding:

1. Determine the necessary length L_a of the piston rod (including stroke).
2. Define the effective buckling length S_{kv} with the help of the table.
3. Identify the allowable buckling length $S_{k,zul.}$ using the diagram.
4. The effective buckling length must be less than or equal to the allowable buckling length.

$$S_{kv} \leq S_{k,zul.}$$

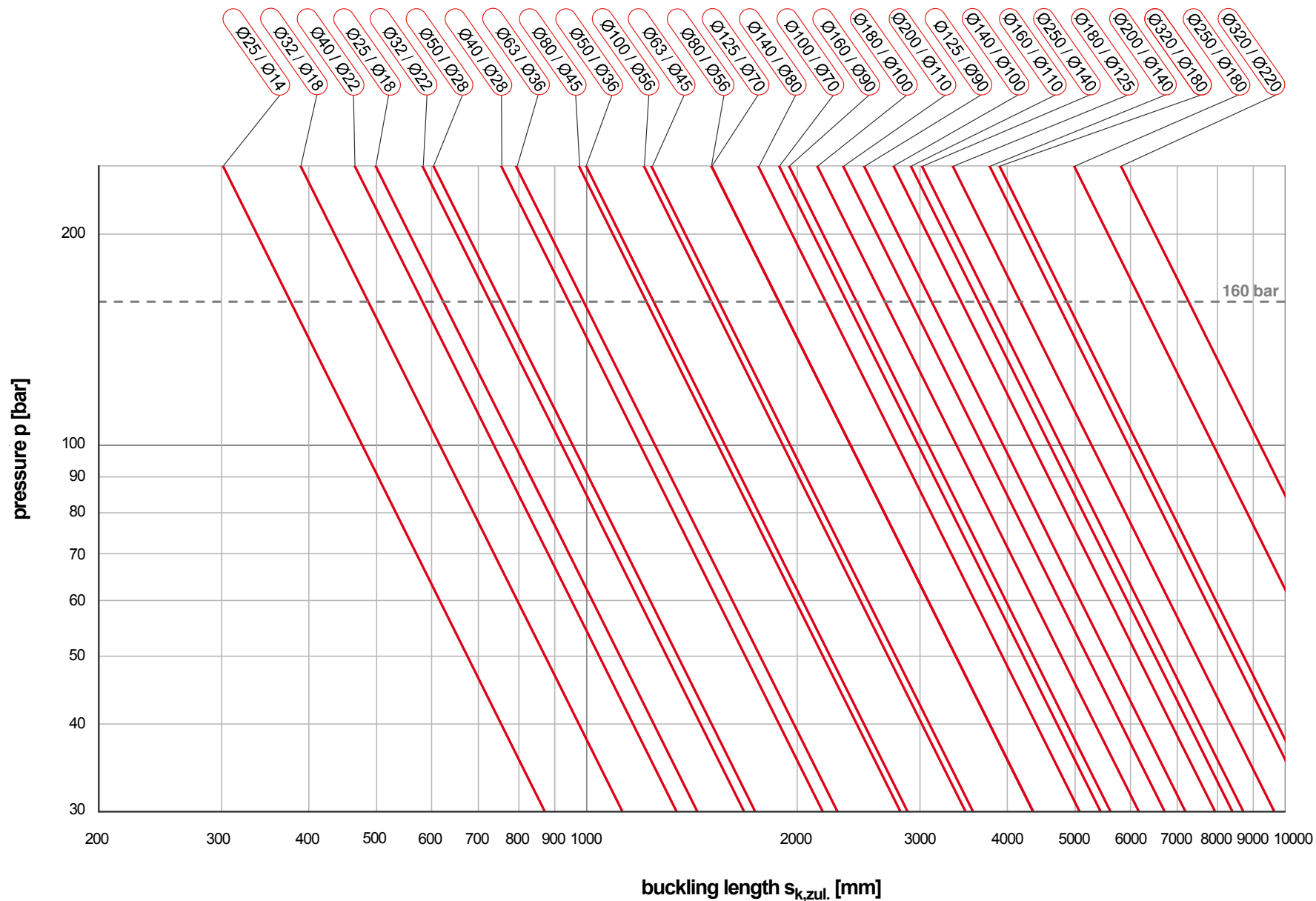
Effective buckling length S_{kv}

| | | | |
|---------------------------|--|---|---|
| Type of fixing |  |  |  |
| Mounting type | 05, 08 | 06 | 02, 03, 11, 13, 33 |
| Effective buckling length | $S_{kv}=L_a$ | $S_{kv}=L_a$ | $S_{kv}=0.7 L_a$ |

| | | | |
|---------------------------|--|---|---|
| Type of fixing |  |  |  |
| Mounting type | 04, 14 | 04, 14 | 02, 03, 11, 13, 33 |
| Effective buckling length | $S_{kv}=0.7 L_a$ | $S_{kv}=2 L_a$ | $S_{kv}=2 L_a$ |

Buckling

Allowable buckling length $s_{k,zul}$.



(safety factor $S = 3.5$)

Datasheet Type 47 · Single rod cylinder according to DIN / ISO 6020/1



Ordering Code Standard Cylinders / Standard Cylinders DIN/ISO

Classification / order number

| | | | | | | | | | | | | | | | | | | | | | | | |
|---------|-----|------|------|-----|-----|-----|-------|-----|-----|------|------|----|-------|------|------|-------|-----|------|---|-----|------|-----|---|
| TYP | KST | KSTH | KSTV | BEA | BAA | DAE | -DKO- | MM | HUB | KDI | KSDI | EE | -EEV- | EEH- | DAEV | DAEH- | ELV | ELH- | S | SZA | -SVO | SHI | |
| Example | 51 | 0 | 0 | 8 | 02 | 2 | 1 | 050 | 022 | 0350 | 5 | 0 | 0 | 1 | 1 | 2 | 0 | 0 | 0 | N | 0 | 3 | 3 |

in case of deviation from standard only

for cylinders with proximity switch only

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|----------------------------------|---------------------------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| KST | Piston rod | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 single | X | X | X | X | X | X | X | X | X | |
| | 1 on both sides (double rod cylinder) | X | | | | | X | | X | | |
| | 2 on both sides, small rear rod | | | | | | X | | X | | |
| | 3 on both sides, large rear rod | | | | | | X | | X | | |
| 4 on both sides, medium rear rod | | | | | | X | | X | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|--|-----------------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| KSTH | Piston rod end, rear | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 external thread | X | X | X | X | X | X | | X | | |
| | 1 internal thread | X | | | | | X | | X | | |
| | 2 cylindrical | X | | | | | | | | | |
| | 4 external thread ISO 4395 | | | | | | X | | X | | |
| 5 plain rod eye | X | | | | | | | | | | |
| 8 swivel head (Type 51, 55: DIN 24555) | X | | | | | X | | X | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|-------------|--|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| KSTV | Piston rod end, front | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 external thread | X | X | X | X | X | X | X | X | X | |
| | 1 internal thread | X | X | X | X | X | X | X | X | X | |
| | 2 cylindrical | X | X | X | X | X | X | X | X | X | |
| | 3 coupling | X | X | X | X | X | X | X | X | X | |
| | 4 external thread ISO 4395 | X | X | X | X | X | X | X | X | X | |
| | 5 plain rod eye | X | X | X | X | X | X | X | X | X | |
| | 8 swivel head (Type 51, 55: DIN 24555) | X | X | X | X | X | X | X | X | X | |
| | 9 clevis | X | X | X | X | X | X | X | X | X | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|--|---|--------------------|----|----|----|----|----|----|----|----|----|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| BEA | Mounting type | ISO-des. | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 |
| | 00 basic form | | X | | X | X | X | X | X | X | |
| | 01 threaded flange head end | | X | | | | | | | | |
| | 01 threaded holes head end | MX5 | | | | | | X | X | X | |
| | 02 foot mounting | MS2 | X | X | X | X | X | X | X | X | X |
| | 03 flange head end | MF3 | X | X | X | X | X | | | | |
| | 04 flange cap end | MF4 | X | X | X | X | X | | | | |
| | 05 rod eye | MP3 | X | X | X | X | X | X | X | X | X |
| | 06 trunnion | MT4 | X | | X | X | X | X | X | X | |
| | 08 rod end bearing | MP5 | X | | X | X | X | X | X | X | |
| | 11 threaded holes head end | MX5 | | | | X | X | X | | | X |
| | 11 tie rods elongated head end | MX3 | | | | | | X | X | X | |
| | 12 threaded holes cap end | | | | | | | | | | X |
| | 12 tie rods elongated cap end | MX2 | | | | | | X | X | X | |
| | 13 rectangular flange head end ^{1),3)} | MF1/ME5 | | | X | X | X | X | X | X | X |
| | 14 rectangular flange cap end ^{2),3)} | MF2/ME6 | | | X | X | X | X | X | X | X |
| | 15 clevis mounting | MP1 | | | | | | X | X | X | |
| | 16 trunnion on the head | MT1 | | | | | | X | X | X | |
| | 19 tie rods elongated both ends | MX1 | | | | | | X | X | X | |
| | 22 foot mounting with fit-in key | MS2 | | | | | | X | X | X | X |
| 23 rectangular flange head end (wide) | | | | | | | X | X | X | | |
| 26 trunnion on the bottom | MT2 | | | | | | X | X | X | | |
| 33 flange on cylinder | | X | | X | X | X | | | | | |
| 43 longitudinal bores, sinks on both sides | | | | | | | | | | X | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|--|--|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| BAA | Type of construction | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 2 double-acting | X | X | X | X | X | X | X | X | X | |
| | 3+4 single-acting (3=pushing; 4=pulling) | X | X | X | X | X | X | X | X | X | |
| 5+6 single-acting with spring (5=pushing; 6=pulling) | X | | X | X | X | X | X | X | X | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|----------------------------|---------------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| DAE | Cushioning | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 without cushioning | X | X | X | X | X | X | X | X | X | |
| | 1 cushioning in the front | X | X | X | X | X | X | X | X | | |
| | 2 cushioning in the head | X | X | X | X | X | X | X | X | | |
| 3 cushioning on both sides | X | X | X | X | X | X | X | X | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|------------|------------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| DKO | Piston diameter | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | see measuring index | | | | | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|-----------|----------------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| MM | Piston rod diameter | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | see measuring index | | | | | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|------------|-------------------|--------------------|----|----|----|----|----|----|----|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| HUB | Stroke | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | consider buckling | | | | | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|------------|-----------------------------------|--------------------|----|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| KDI | Piston seal | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 NBR lip seals / PUR lip seals | X _s | X | X | X | X | X | X | X | X | |
| | 2 PUR lip seal / Viton® | X | X | | | | | | | | |
| | 3 piston ring / casting | X _s | | | | | | | | | |
| | 5* sleeve ring/o-ring; tefl./NBR | X _(S) | X | X _s | X _s | X _s | X _s | X | X _s | X _s | |
| | 6 sleeve ring/o-ring;tefl./Viton® | X | X | X | X | X | X | X | X | X | |
| | 7 compact seal / NBR | X | X | X | X | X | X | X _s | X | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|---------------------------------------|---------------------------------|--------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| KSDI | Piston rod seal | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 NBR lip seals / PUR lip seals | X _s | | X | X _s | X _s | X _s | X _s | X _s | | |
| | 1 PUR lip seal, u-seal | | | | X | X | X | X | X | X _s | |
| | 2 lip seal / Viton® | X | | | X | X | X | X | X | | |
| | 3 chevron ring NBR | | X _s | X _s | | | | | | | |
| | 4 chevron ring Viton® | | X | X | | | | | | | |
| | 5 stepseal/o-ring; tefl./NBR | | | | X | X | X | X | X | | |
| 6 stepseal/o-ring;tefl./Viton® | | | | X | X | X | X | X | | | |
| 9 PUR lip seal, u-seal+scraper Viton® | | | | X | X | X | X | X | X | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|---------------------|------------------------------|--------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| EE | Hydraulic connections | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 pipe thread (DIN/ISO 228) | X _s | X _s | X _s | X _s | X _s | X _s | X _s | X _s | X _s | |
| | 1 metrical ISO thread | X | | X | X | X | X | X | X | | |
| 2 UNF thread | X | | X | X | X | X | X | X | | | |
| 3 flange connection | | | X | X | X | X | X | X | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|---------------------------|---|--------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| EEV | Hydr. connection, front position | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 1 0 degrees (at top) | X _s | X _s | X _s | X _s | X _s | X _s | X _s | X _s | X | |
| | 2 45 / 60 degrees (clockwise) | | | X | X | X | | | | | |
| | 2 / 3 90 degrees (clockwise) | | | X | X | X | 2 | 2 | 2 | X | |
| | 4 135 degrees (clockwise) | | | X | X | X | | | | | |
| | 3 / 5 180 degrees (clockwise) | | | 5 | 5 | 5 | 3 | 3 | 3 | | |
| | 6 225 degrees (clockwise) | | | X | X | X | | | | | |
| | 4 / 7 270 degrees (clockwise) | | | 7 | 7 | 7 | 4 | 4 | 4 | | |
| 8 315 degrees (clockwise) | | | X | X | X | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|---------------------------|--|--------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| EEH | Hydr. Connection, rear position | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | RC 0 degrees (at top) | RC | X _s | X _s | X _s | X _s | X _s | X _s | X _s | X | |
| | 2 45 / 60 degrees (clockwise) | | | X | X | X | | | | | |
| | 2 / 3 90 degrees (clockwise) | | | X | X | X | 2 | 2 | 2 | X | |
| | 4 135 degrees (clockwise) | | | X | X | X | | | | | |
| | 3 / 5 180 degrees (clockwise) | | | 5 | 5 | 5 | 3 | 3 | 3 | | |
| | 6 225 degrees (clockwise) | | | X | X | X | | | | | |
| | 4 / 7 270 degrees (clockwise) | | | 7 | 7 | 7 | 4 | 4 | 4 | | |
| 8 315 degrees (clockwise) | | | X | X | X | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|-------------------------------|-----------------------------------|--------------------|----|----------------|----------------|----------------|----------------|----------------|----------------|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| DAEV | Cushioning, front position | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 without cushioning | X | | X | X | X | X | X | X | | |
| | 1 0 degrees (at top) | | | X | X | X | X | X | X | | |
| | 2 45 / 60 degrees (clockwise) | X | | X | X | X | | | | | |
| | 2 / 3 90 degrees (clockwise) | X _s | | 3 _s | 3 _s | 3 _s | 2 _s | 2 _s | 2 _s | | |
| | 4 135 degrees (clockwise) | | | X | X | X | | | | | |
| | 3 / 5 180 degrees (clockwise) | X | | 5 | 5 | 5 | 3 | 3 _s | 3 | | |
| | 6 225 degrees (clockwise) | | | X | X | X | | | | | |
| 4 / 7 270 degrees (clockwise) | X | | 7 | 7 | 7 | 4 | 4 | 4 | | | |
| 8 315 degrees (clockwise) | | | X | X | X | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|-------------------------------|---|--------------------|----|----------------|----------------|----------------|------------------|------------------|------------------|----|--|
| TYP | Type of cylinder | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| DAEH | Cushioning, rear position | 41 | 44 | 46 | 47 | 48 | 51 | 53 | 55 | 57 | |
| | 0 without cushioning | X | | X | X | X | X | X | X | | |
| | 1 0 degrees (at top) | | | X | X | X | X | X | X | | |
| | 2 45 / 60 degrees (clockwise) | X | | X | X | X | | | | | |
| | 2 / 3 90 degrees (CW: 51/55; Br. 02->S) | X _s | | 3 _s | 3 _s | 3 _s | 2 _(S) | 2 _(S) | 2 _(S) | | |
| | 4 135 degrees (clockwise) | | | X | X | X | | | | | |
| | 3 / 5 180 degrees (clockwise) | X | | 5 | 5 | 5 | 3 _s | 3 _s | 3 _s | | |
| | 6 225 degrees (clockwise) | | | X | X | X | | | | | |
| 4 / 7 270 degrees (clockwise) | X | | 7 | 7 | 7 | 4 | 4 | 4 | | | |
| 8 315 degrees (clockwise) | | | X | X | X | | | | | | |

| Abbr. | Characteristics | Types of cylinders | | | | | | | | | |
|-------|------------------|--------------------|--|--|--|--|--|--|--|--|--|
| TYP | Type of cylinder | 41 | | | | | | | | | |